



cansew inc.

formerly / anciennement
Canadian Sewing Supply Ltd. / Ltée - established / établie 1924

Manufacturers of sewing threads / Wholesalers of elastics, Velcro, tapes, trimmings.
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

3 January 2007

Tulmar Safety Systems
1123 Cameron Street
Hawksbury, Ontario
K6A 2B8

Att. Sandra Nadeau

CERTIFICATE OF COMPLIANCE

This is to certify that the items mentioned below, shipped to Tulmar Safety Systems by CANSEW INC. on 3 January 2007, have been produced in accordance with the requirements of Purchase Order no. 12195-00 of the same date:

- Bonded Nylon CBB92, colour OG107, V-T-295, Type 2, Class A, Size F – 50.94 lb (60 cones), lot nos. 596136-603456
- *-Bonded Nylon CBB92, colour black, V-T-295, Type 2, Class A, Size F – 17.59 lb (20 cones), lot no. 623130
- Bonded Nylon CB207, colour black, V-T-295, Type 2, Class A, Size 3 – 19.48 lb (20 cones), lot no. 634807

Yours truly,

fws 
Herschie Schachter
CANSEW INC.

MONTRÉAL - Head Office/Siège social	TORONTO	WINNIPEG	CALGARY	VANCOUVER
111 Chabanel W / O H2N 1C9 Administration (514) 382-2807 Commandes/Orders (514) 382-2801 1-800-361-7722 FAX: (514) 385-5530	28 Apex Rd. M6A 2V2 (416) 782-1122 1-800-387-8584 FAX: (416) 782-8358	1674 Church Ave R2X 2W9 (204) 942-4264 1-800-665-0701 FAX: (204) 947-9280	3932 - 29 th St. N.E. T1Y 6B6 (403) 291-4494 1-800-667-4197 FAX: (403) 291-5139	1615 Venables St. V5L 2H1 (604) 682-4341 1-800-580-0737 FAX: (604) 682-4196

info@cansew.ca

www.cansew.ca

TCC # 2530/13

(S)

E.F. Walter Inc.	CERTIFICAT DE CONFORMITÉ CERTIFICATE OF COMPLIANCE		Approved <u>JR</u> Date <u>1/3/02</u>
Revision # 0	Revision date: January 30, 2002	Doc # F.7.5.5.A	Page 1 of 1

VENDU À
SOLD TO 6048
TULMAR SAFETY SYSTEMS INC.
1123 CAMERON STREET
HAWKESBURY ONT
K6A 2B8

FOURNISSEUR
VENDOR E.F. WALTER INC.
5000 HICKMORE
ST. LAURENT, PQ
H4T 1K6

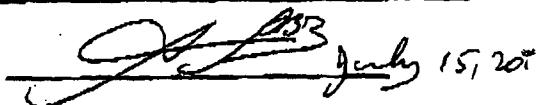
Commande / Order # 10280
Notre / Our Reference # 37736

Nous certifions par la présente que la totalité du matériel inscrit ci-dessous a été inspecté et vérifié et est conforme aux devis et aux normes mentionnés sur votre commande.

We hereby certify that all of the material listed below has been inspected and tested and conforms to the drawings and / or specifications stated on your purchase order.

Item	Quantité Quantity	Piece # Part #	Description
742050004	10.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/2" X 42" X 72' (NO SKIN) ASTM D1056 2A2
742012002	5.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/8" X 42" X 72' (NO SKIN) ASTM D1056 2A2
			FLAME RESISTANCE
			SERVICE TEMP -40 DEG F TO +200 DEG F

Signé
Signed



July 15, 2002

RS #1637-001/01 (Dr)



J. ENNIS FABRICS LTD.

Wholesale Distributor of Textiles and Supplies

October 20, 2006

Fax To: Tulmar Safety Systems

Fax: 613-832-2030

Attention: Sandra Nadeau

Fax From: Deanna Penner

EDMONTON
HEAD OFFICE
12122-68 Street
Edmonton AB T5B 1R1
Canada
Phone: (780) 474-5721

TORONTO
6800 Keele Drive
Mississauga ON L5T 2N3
Canada

CALGARY
2nd Floor 337-17 Avenue SW
Calgary AB T2S 0A5
Canada

VANCOUVER
13911 Bridgeport Road
Richmond BC V6V 1J0
Canada

Certificate of Conformance

Re: PO 11878 for Oxford 7 Black

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:
As per mill documentation:

Oxford is in compliance with the following standards:

Width: Product is 58 Inches Wide.

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

Content: 100% Nylon

Coating: Product has a Polyurethane Coating (approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.))

Denier: Yarn is 420 Denier.

Thread Count: Construction is 62 x 38 Threads per Square Inch

Protective Finish: Product is Water Repellent.

Hydro Resist: AATCC 127 (Sutan): Average 800 mm

Manufacture Date: 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848,
101630226, 101630234, 101630275 & 101630283 &
2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Lot Number: 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226,
101630234, 101630275 & 101630283
2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely:

J. Ennis Fabrics Ltd.

D. Penner

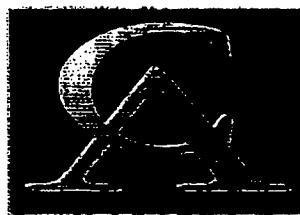
Deanna Penner
Product Development

English: 1-800-66-ENNIS

Fax: (780) 479-6135
www.jennisfabrics.com

Français: 1-888-66-ENNIS

TS5 # 1495 /10



CLIFTON Adhesive, Inc

Industrial Adhesives & Coatings

Date: 6/24/08

Shipper #: 10307

Certificate of Compliance

This letter certifies that 11 x 5 gallon pails of LA4009 Adhesive,

lot number (s) 08-158 was shipped to you on 6/24/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications which include quality control and assurance procedures. The material was manufactured on 6/6/08 against your Purchase Order # 14304-00.

Shelf Life: 1 year from date of manufacture
Expiration Date: 6/6/09

This letter certifies that 4 x quart cans of CATUR Accelerator,

Lot number 08-156 was shipped to you on 6/24/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications which include quality control and assurance procedures. The material was manufactured on 6/4/08 against your Purchase Order # 14304-00.

Shelf Life: 1 year from date of manufacture
Expiration Date: 6/4/09

Sincerely,

Daniel Constantino
Quality Assurance Mgr/ISO Coordinator

Burgess Place - Wayne, NJ 07470 USA
Phone: 973-694-0845 - Fax: 973-694-5678
www.cliftonadhesive.com

TSS # 7/22/22 (S)

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

COPY

Release Note No.

R92-29809

Ship Date

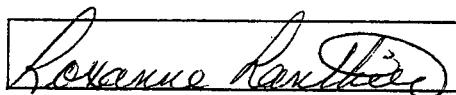
19-Aug-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer= C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



08/19/2008

Authorized Inspector

Date

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Order No. **Order Date**
21729 6-Aug-08

Customer PO Number
PO00006866

Item No.
Description

Customer No.
CDART100

Ship Via
Pick-Up

Qty

UOM

Qty Shipped/Returned

Sales Rep.
Barney Bangs

Packing Slip No.
29809

Release Note No.
R92-29809

Ship Date

19-Aug-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer= C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Packing Slip No.	Qty Backordered
8421-107	6-Aug-08	CDART100	Barney Bangs	29809	
Dart Blade Fold Kit - Pad #8/ Drawing No: (Ref B67-43001-33 Rev B1) DWG Rev: NR		Ship Via Pick-Up			
Comments:					
Lot No: BATCH0000000003 Qty: 5					
8421-109		EA		5	
Dart Blade Fold Kit - Pad #10/ Drawing No: (Ref B67-43001-35 Rev B1) DWG Rev: A	5	EA		5	
Comments:					
Lot No: BATCH0000000003 Qty: 5					
8421-106		EA		9	
Dart Blade Fold Kit - Pad #7/ Drawing No: (Ref B67-43001-69 Rev B1) DWG Rev: A	9	EA		9	
Comments:					
Lot No: BATCH0000000002 Qty: 9					
8421-105		EA		12	
Dart Blade Fold Kit - Pad #6/ Drawing No: (Ref B67-43001-73 Rev B1) DWG Rev: A	12	EA		12	
Comments:					
Lot No: BATCH0000000002 Qty: 12					

08/08/08

TULMAR

PACKING SLIP

Tulmar Safety Systems Inc.
 1123 Cameron Street
 Hawkesbury, ON K6A 2B8 CA
 Tel: 613-632-1282
 Fax: 613-632-2030
 MID : CATULSAF1123HAW
 email: info@tulmar.com

Bill No:

Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7. Canada

COPY

Packing Slip No.

29809

Ship Date

19-Aug-08

Ship To:

Dart Aerospace
 1270 Aberdeen Street
 Buyer= C Lavoie
 Tel: 613-632-9577
 Hawkesbury, ON K6A 1K7. Canada
 613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.
21729	6-Aug-08	CDART100	Barney Bangs
Customer PO Number		Ship Via	PPD/COL
PO00006866		Pick-Up	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			
Date moved out to 09/15/08 due to material shortage 1637-001 foam			
8421-109	5	EA	5
Dart Blade Fold Kit - Pad #10/ Drawing No: (Ref B67-43001-35 Rev B1) DWG Rev: A			
Lot No: BATCH0000000003	Qty: 5		
8421-107	5	EA	5
Dart Blade Fold Kit - Pad #8/ Drawing No: (Ref B67-43001-33 Rev B1) DWG Rev: NR			
Lot No: BATCH0000000003	Qty: 5		
8421-105	12	EA	12
Dart Blade Fold Kit - Pad #6/ Drawing No: (Ref B67-43001-73 Rev B1) DWG Rev: A			
Lot No: BATCH0000000002	Qty: 12		
8421-106	9	EA	9
Dart Blade Fold Kit - Pad #7/ Drawing No: (Ref B67-43001-69 Rev B1) DWG Rev: A			
Lot No: BATCH0000000002	Qty: 9		

Release Note No.
 R92- 29809

Qty Backordered

N 8/10/08/19
 S 8/10/08/19
 D 8/10/08/19
 S 8/10/08/19

Randy Jackson

DART AEROSPACE LTD	Work Order:	40069
Description: 90° COUPL PLATE	Part Number:	PB 6743001-69
Inspection Dwg:	Rev: B	Page 1 of 1

PB6743001-69

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

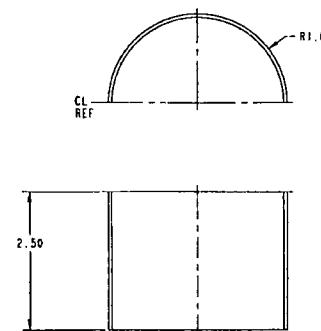
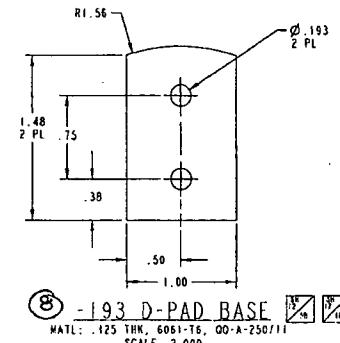
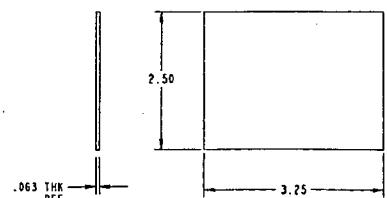
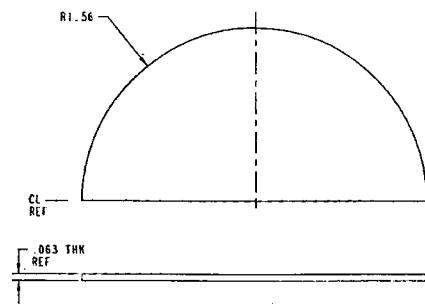
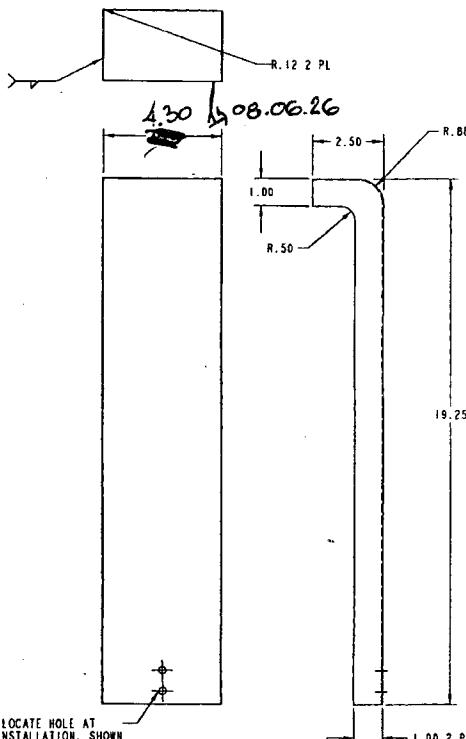
Measured by: <u>BS</u>	Audited by: <u>J</u>	Prototype Approval: <u>n/a</u>
Date: <u>8-6-26</u>	Date: <u>08/06/26</u>	Date: <u>..</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

H:\FORMS\Quality Assurance\approved QA\FAI revD

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK COVER
 NO. 100
 D

RELEASED



PREMIER AVIATION, INC.
 2020 Aviation Parkway, Grand Prairie, Texas 75002
 D OSUV8 B67-43001
 SCALE 1:1
 SHEET 25 of 45

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 3:25:30 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 90 DEGREE COVER PLATE

Job Number: 40069

Part Number: PB674300169

Job Number:



Seq. #: Machine Or Operation:

Description :

14.0 PG PURCHASING



Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC R/O 16866

208/08/05 ⑨

15.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

18 08/08/19 ⑩

16.0 QC6 DIMENSIONAL CHECK

POSITIVE RECALL

EFFECTIVE 08/08/2014 AUTO



Comment: DIMENSIONAL CHECK RELEASED DATE 08/08/14

8 08/08/21 ⑪

17.0 PACKAGING 1 PACKAGING RESOURCE #1



29952

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

18.0 QC21 FINAL INSPECTION/W/O RELEASE



08/08/21 HJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-08-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-69 PAR #: N/A Fault Category: FAB - LARAE NCR Yes No DQA: ✓ Date: 08/08/14
 QA: N/C Closed: PD Date: 08/08/14

NCR:40069		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/07/14 80	1	Dulling welding inspection it was found that one parts need welding touch ups	08/07/14	Do welding touch up marker series as per QSZ004	08/07/14 08/07/14	S 08/07/14	✓ 08/07/14	C 08/07/14
08/07/14 80	2	Dulling welding inspection it was found that one part had a large crack in the weld	08/07/14		SAP 08/07/14	S 08/07/14	✓ 08/07/14	C 08/07/14
		RC Pdo hot & weld and do much grinding	08/07/14	Scrap and Destroy Qty ①	SAP 08/07/14	C 08/07/14	✓ 08/07/14	C 08/07/14

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 3:25:30 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 90 DEGREE COVER PLATE

Job Number: 40069

Part Number: PB674300169

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



S 08/07/03 or X10

Comment: INSPECT WORK TO CURRENT STEP

7.0 LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

Weld assembly as per dwg B67-43001

PL 08.07.03 X10

8.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- grind weld flush

SAP 08/07/10 10

9.0 QC10

VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

S 08/07/14 X9

10.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/07/14 8

11.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

08/07/16

90

12.0 POWDER COATING

POWDER COATING



M102316

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

1:00pm

OVEN TEMPERATURE:

320°f

FINISH TIME:

1:30pm

08-07-16

99

13.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

PL 08-07-16

9.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 3:25:30 PM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: 90 DEGREE COVER PLATE		
Job Number	: 40069			Part Number	: PB674300169		
Estimate Number	: 13405			Drawing Number	: B6743001 PAGE25		
P.O. Number	:			Project Number	: N/A		
This Issue	: 25/06/2008	S.O. No.	:	Drawing Revision	: B1		
Prsht Rev.	: NC			Material	:		
First Issue	: //	Type	: SMALL /MED FAB	Due Date	: 04/07/2008	Qty:	10
Previous Run	: 40069			Um:	Each		
Written By	:						
Checked & Approved By	: JUD 08.6.25						
Comment	: Est Rev:A 08-06-20 new issue DD verified by:ec						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S032	6061-T6 Sheet 0.032"
Comment: Qty.: 1.4234 sf(s)/Unit Total : 14.2338 sf(s) 6061-T6 Sheet 0.032" 18147 HB 8-6-26		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 Dwg Rev: B1 HB 8-6-26 Prog Rev: B1 ****grain direction along 9.144" **** 2-Deburr if necessary HB 8-6-26		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
HB 8-6-26		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
HB 8-6-26 808/06/26 circled 100		
5.0	BRAKE NC	NC BRAKE
Comment: NC BRAKE Bend as per Dwg B67-43001 88 08/07/02 100		